



Excellence Delivered



**Trusted Global Partner for Your
Bulk Packaging Requirements**



Consistency Without Compromise.

Every Bag • Every Shipment • Every Time

www.alpinefIBC.com

Our Foundation & Evolution

A vertically integrated packaging ecosystem built around capacity, consistency and customer-specific solutions.

THE FOUR PILLARS

OUR VISION

To be the most trusted and preferred partner in bulk packaging solutions, building long-term relationships through trust, transparency, and ethical business.

OUR MISSION

To deliver consistent quality, on-time delivery, exceptional service, innovative and technically sound packaging solutions, and continuous improvement in everything we do.

QUALITY

Our commitment to quality, hygiene and cleanliness ensures Industrial Clean bags and Food Grade FIBC's that are free from contamination, germs, dust and pollutants. We deliver product with consistent quality and strength as per the customer requirement.

VALUES

We grow with customer's growth. We value truthfulness, trust, transparency, accountability and positive business attitude.

STRATEGIC EVOLUTION

Genesis

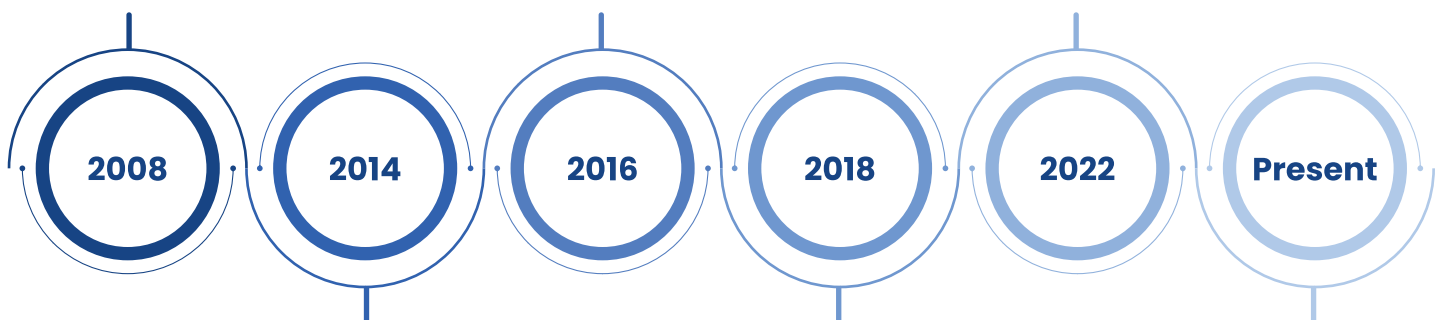
Hi-Tech polymer flexible packaging industry.

Innovation

Hi-Tech Specialty Films equipped with seven layer blown films with auto die plant.

Capacity Expansion

FIBC capacity increases to 6.5 million, serving 35 countries.



2008

2014

2016

2018

2022

Present

Expansion

The Alpine Group founded with a focus on high-quality industrial packaging.

Global Leadership

Incorporation of Alpine FIBC Private Limited

Evolving

Continued focus on innovation, sustainability and customer satisfaction through Quality, Procedures and Protocols.

About Us

A leading manufacturer and exporter of FIBCs / Big Bags, Food-Grade FIBCs and related woven packaging solutions.


6.5 M

FIBC / ANNUM

1,200

KG/HR PP TAPES

1,400⁺

PROFESSIONALS

49

CIRCULAR LOOMS

35+

Global Presence

A SPECIALIZED ECOSYSTEM

ALPINE FIBC PVT. LTD. is one of the leading manufacturers and exporter of a wide range of FIBCs/Big Bags and Food-Grade FIBCs like, 4 Panel bags, U Panel bags, Circular bags, Baffle bags, UN Certified bags, One-Two Loop bags, Ventilated bags, Container Liner bags, BOPP Baffle bags, Tie Baffle & Net Baffle bags, Asbestos bags, Reel bags (Roll packing), Perforated Liner bags, and PP Woven Sack, Multifilament Yarn, Ground Covers, PP Woven Fabrics.

We also supply customized bags. Our Design and Development team is regularly working on designing and developing of FIBC's according to customer requirements.

INDUSTRY SECTORS WE SERVE


Fertilizers

Food Products

Grains

Seeds

Peanuts

Starch

Pigments

Plastics

Chemical

Waste Material

Construction

FIBC Specifications

Configurable construction, lifting, filling, discharge, liner and sewing options for demanding applications.

SWL RANGE

500 kg – 2500 kg

SF OPTION

5:1 / 6:1 / 8:1

LIFTING OPTION

One Loop, Two Loops, Four Loops, Stevedore Loop, Tunnel & Standard Loops, loop in loop, two sets of loops; PP Raffia, PPMF, fibrillated PP or polyester seatbelt loops.

FILLING OPTION

Filling spout, skirt / duffle top, flap, iris (pyjama / bonnet), conical top.

DISCHARGE OPTION

Spout, skirt / duffle, flap, iris, star / petal, conical bottom, remote discharge and full remote release and full drop bottom, fold& sewn options.

LINER

Loosely inserted, glued, tabbed, form-fit / shaped, stitched, suspended, flange, gusseted.

PRINTING OPTIONS

FIBC up to 4 colours per side; PP sacks up to 6 colours.

SEWING OPTIONS

Heracle & safety stitch, double chain stitch, Juki stitch and Spout free edge hem with ultrasonic; with or without sift-proof with felt.

SEWING THREAD

Various colours; standard blue, black, green and red. Colours defined as per customer requested Pantone system.

WEBBING

Engineered webbing and loop configurations to match lifting requirements.

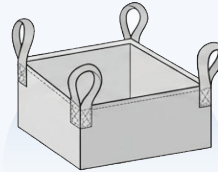
DOCUMENT POCKETS

Standard or zip-lock; PE / PP transparent and self-closing options, open to customization.

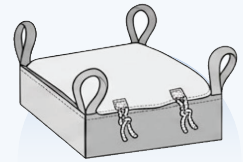
FABRIC

Tubular woven flat with ultrasonic cut. Circular, ventilated fabric, Mesh fabric, Rashel Fabric, Leno Fabric, Peanut bag Fabric, Breathable Fabric, with or without lamination; Type A, B & C.

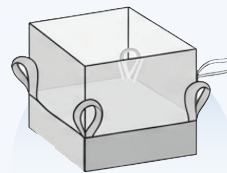
TOP ATTACHMENT



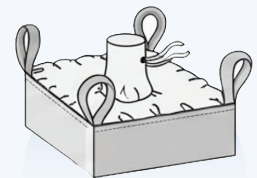
Open Top With Hem



Tie Down Flap

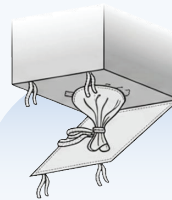


Duffel Top

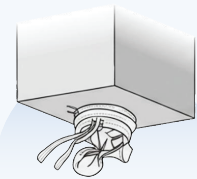


Filling Spout

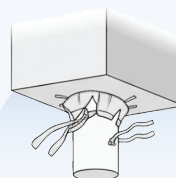
BOTTOM ATTACHMENT



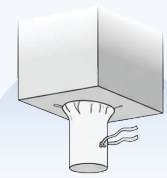
Discharge Spout with Protection Flap



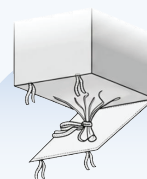
Discharge Spout with Iris Protection



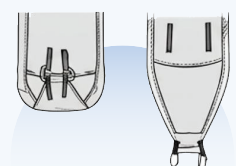
Discharge Spout with Petal Closure



Discharge Spout



Full Drop Bottom



Quick Discharge / Conical base

Designed around customer requirements • Performance • Hygiene • Consistency • Safe handling

Products & Liner Design

TYPE OF BAGS



Type A



Type B



Type C

SPECIALTY BAGS



Food Grade



UN Bag



Ventilated

CONSTRUCTION WE OFFER



U Panel



Circular



Baffle



Tunnel



One Loop/Two Loop

CUSTOMIZED BAGS



Container Liner



Platten



PP Woven Sack

LINER

LINER DESIGN Multi-layer extrusion plant • Up to 7 layers • Form-fit • Baffle • Flanged • Gusseted • Loosely inserted • Glued • Tabbed • Stitched • Suspended

Material options: **Aluminium • Antistatic • Conductive • LDPE • HDPE • PP • EVOH • Nylon**



Aluminium



Baffle



Conductive



Form Shape Liner

Advanced Manufacturing I

Integrated Facility with extrusion, weaving, lamination, webbing, yarn, and cutting capabilities.

01 Advanced Extrusion Capabilities

1,200 kg/hr PP tapes •
Beta gauge monitoring



02 Quality Fabric Production

49 circular looms, including 2
ventilated looms



03 Advanced Lamination & Coating

90 mm coating plant • up to
2.1 m lamination width



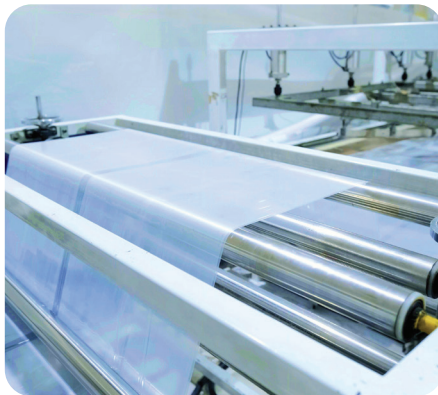
07 Liner Extrusion Plant

Multi-layer liner extrusion • up
to 7 layers



08 Form Shaping Machine

Flange • Form-fit •
Suspended • Closed-bottom



09 Jumbo Bag Cutting

8 auto cutting machines •
60" & 80"



INTEGRATED CONTROL

Advanced Manufacturing II

Precision cutting, printing, liner extrusion and skilled stitching for consistent finished-bag quality.

04 Yarn Excellence

PP & multifilament yarn •
650–4000 denier



05 Twisting Machine

3 Twisters * **650** Denier to
4200 Denier upto **60** PPM



06 Webbing & Needle Loom

20 needle looms • accurate
loops & filler cords



10 Belt / Loop Cutting

6 automatic belt / webbing
cutting machines



11 Multi-Colour Printing Flexo

4 Printing Machine: up to
4 colours



12 Skilfulness in Stitching

25+ stitching lines • **5**
dedicated food-grade lines



From PP tape to fabric, webbing, liner and finished FIBC, integrated capabilities support tighter process control and dependable supply.

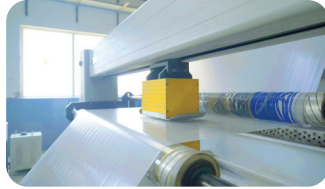
Quality Assurance & Testing

Testing and process controls across tapes, belts, fabrics and finished FIBCs.

RAW MATERIAL & EXTRUSION



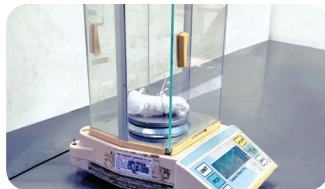
Resin Melt Flow Index (MFI) Test



Thickness Controller at Tape Line



Motorized Denier Test



Grammage Test

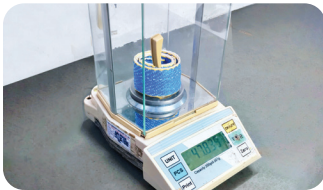
WEBBING & FABRIC TESTING



UV Test



Elongation Test



Grams per Meter (GPM)



Tensile Test

FINAL INSPECTION



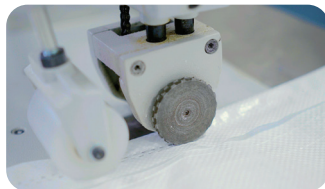
Physical Parameter Check



Loose Yarn/Tape Sealing



Vacuum Trimming



Threadless Hemming

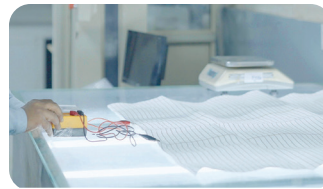
WEBBING & FABRIC TESTING



AI-based Cutting Monitoring System



Tape Test



Conductive Test



Grams per Square Meter (GSM) Test

LINER TESTING



M Bar Test



Dart Impact Test



Surface Resistivity Test-Liner



Micron Test

FINAL INSPECTION



Light Table Inspection



Air Wash



Metal Detection

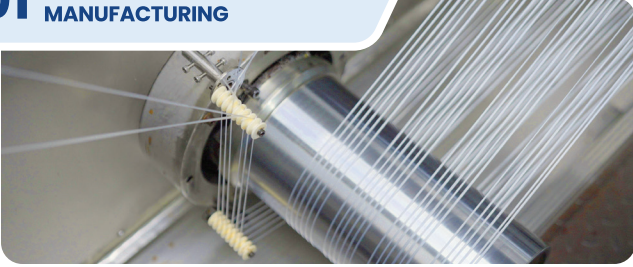


Rig Test

Precision in Every Process. Development in Every Person.

At Alpine, development goes beyond machinery and technology. We continuously invest in process precision, quality systems, employee development, workplace hygiene and management practices to create a safer, more skilled and consistently high-performing manufacturing environment.

01 PRECISION MANUFACTURING



- **Precision at Every Critical Stage** — controlled manufacturing processes designed for consistent performance.
- **Process Supervision** — close monitoring and supervision of production processes to maintain defined standards.
- **Controlled Manufacturing** — systematic process control to ensure consistency in bag construction and quality.
- **Repeatability & Dimensional Consistency** — maintaining uniformity in strength, dimensions and finished-bag performance.
- **Continuous Process Improvement** — identifying opportunities to improve productivity, accuracy and process reliability.

02 QUALITY CONTROL & PROCESS EXCELLENCE



- **Quality Control at Every Stage** — inspection, testing and examination throughout the complete manufacturing process.
- **Backward Traceability** — comprehensive traceability from the finished product back to the relevant raw materials and production stages.
- **Integrated Quality System** — connected quality controls across raw materials, production processes and finished products.
- **Standards & Compliance** — systematic implementation, review and maintenance of procedures in line with applicable ISO and BRC requirements.
- **Thorough Final Inspection** — detailed final inspection before packing and dispatch to ensure product conformity.
- **QC & Workplace Improvement** — continuous improvement of quality-control practices, workplace balancing and process efficiency.
- **Data-Driven Analysis** — analysing quality and process performance to identify gaps, corrective actions and opportunities for improvement.

03 PEOPLE DEVELOPMENT & TRAINING



- **On-Floor Training** — practical, hands-on training focused on developing skills directly at the workplace.
- **Supervisor Training** — strengthening leadership, process control, quality awareness and team management capabilities.
- **Team Development** — building a skilled, capable and empowered workforce through continuous learning.
- **Female Team Development** — creating opportunities for skill development, participation and professional growth.
- **Continuous Learning** — ongoing knowledge sharing and skill enhancement to support manufacturing excellence.

04 MANAGEMENT REVIEW & CONTINUOUS IMPROVEMENT



- **Management Review Meetings** — regular review of quality, production, delivery and operational performance.
- **Performance Analysis** — monitoring key processes and identifying trends, gaps and improvement opportunities.
- **Corrective & Preventive Action** — systematic action to address root causes and prevent recurrence.
- **Process Improvement** — continuously strengthening systems, procedures and workplace practices.
- **Team Participation** — involving employees and supervisors in identifying problems and developing practical solutions.

OUR CONTINUOUS DEVELOPMENT CYCLE



Building Better Processes. Developing Better People. Delivering Consistent Performance.

Why Industry Leaders Choose Alpine

MORE THAN A SUPPLIER. A TRUSTED LONG-TERM BUSINESS PARTNER.

At Alpine FIBC, we believe that a successful business relationship is built on trust, ethical business practices, transparency, consistency, quality, and long-term commitment. We don't just manufacture FIBC bags. We partner with you to understand your needs and deliver reliable, consistent and responsible solutions.



TRUST, ETHICS & TRANSPARENCY

We build long-term relationships through honest communication, ethical business practices, transparency and mutual respect. Your trust is our greatest asset.

CONSISTENT QUALITY THROUGH STRONG SYSTEMS

Quality is achieved through strong systems, controlled production processes, defined standards, in-process inspections and continuous improvement. We build quality into every stage.

WE STAND BEHIND OUR QUALITY

Quality is our responsibility. In the event of any confirmed manufacturing defect attributable to Alpine FIBC, we take responsibility and work with our customer toward a fair and prompt resolution.

CUSTOMIZED & RELIABLE SOLUTIONS

We work closely with you to understand your specific requirements and provide customized FIBC solutions in construction, dimensions, SWL, safety factor, liners, printing and more.

STRONG MANUFACTURING CAPABILITY

Skilled workforce and integrated systems enable us to deliver consistent quality, reliable supply, flexibility and large-scale production capability.

A+ GRADE BRCGS CERTIFIED FACILITY

Our facility is certified with A+ Grade BRCGS, ensuring the highest standards of quality, hygiene, product safety, traceability and continuous improvement.

4-PILLAR SEDEX MEMBER

Committed to responsible business practices covering Labour Standards, Health & Safety, Environment and Business Ethics. We believe in doing business the right way.

INTERNATIONALLY RECOGNIZED STANDARDS

Our systems and processes are certified with ISO 9001, ISO 14001, ISO 22000, ISO 45001, ISO 21898 and other relevant standards. Assurance of global quality and compliance.

GLOBAL EXPERIENCE

Proudly serving customers in 35+ countries worldwide with experience in meeting diverse international quality, technical and commercial requirements.

RESPONSIBLE & SUSTAINABLE MANUFACTURING

Efficient use of resources, waste reduction, workplace safety, ethical practices and increased use of renewable energy for a better tomorrow.

A SPECIALIZED ECOSYSTEM



TRUST

in every relationship



ETHICS

in every decision



TRANSPARENCY

in every communication



CONSISTENCY

through systems



QUALITY

in every product



RESPONSIBILITY

for what we manufacture



OTIF

shipment on-time in-full

OUR CERTIFICATES



**QUALITY YOU CAN TRUST.
PARTNERSHIP YOU CAN RELY ON.**

1,400+
Skilled People

250,000+
Sq. Ft. Facility

40+
Containers/Month

35+
Countries

Carbon Footprint

At Alpine, we believe that the transition to renewable energy is not just a necessity; it's a moral imperative. Our solar facilities represent a shining example of what is possible when we harness the Power of the sun to create a better, more sustainable future for all



INITIATIVE TO PROTECT OUR PLANET

60% of Energy Produced



Solar Installation

1.2 MW at Alpine Premises
2.3 MW Ground-Mounted Solar at Idar



Green Energy Production

17,500 Units/Year
6,327,500 Units/Year



Total Carbon Emissions Reduced

5833 MT/Year

Renewable Energy • Carbon Reduction • Responsible Production • Recycle • Reuse

CORPORATE SOCIAL RESPONSIBILITY



Health Checkup Campaigns

Supporting preventive healthcare and promoting health awareness within our communities.



Community Care Initiative

Supporting vulnerable communities with essential warmth and care.



Employee Nutrition

Promoting employee wellbeing through nutritious food and healthier workplace choices.



Education & School Support

Supporting underserved schools with resources that promote better sanitation, dignity and education.

Creating Positive Impact Beyond Business

Through health, wellbeing, education and community initiatives, we strive to build healthier and stronger communities.

Clean energy • Zero-pollution commitment • Health • Education • Community care

Contact Us

Let's Build the Right Bulk Packaging Solutions

Global support • Custom engineering • FIBC & liner solutions



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FIBC / BIG BAGS • FOOD GRADE • LINERS • PP WOVEN PRODUCTS